

POWER STEERING GEARS

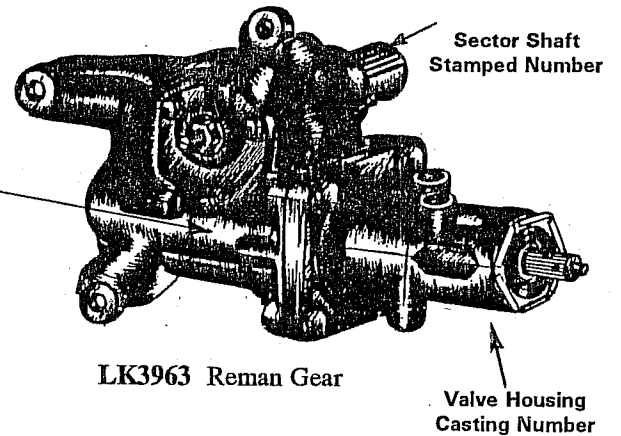
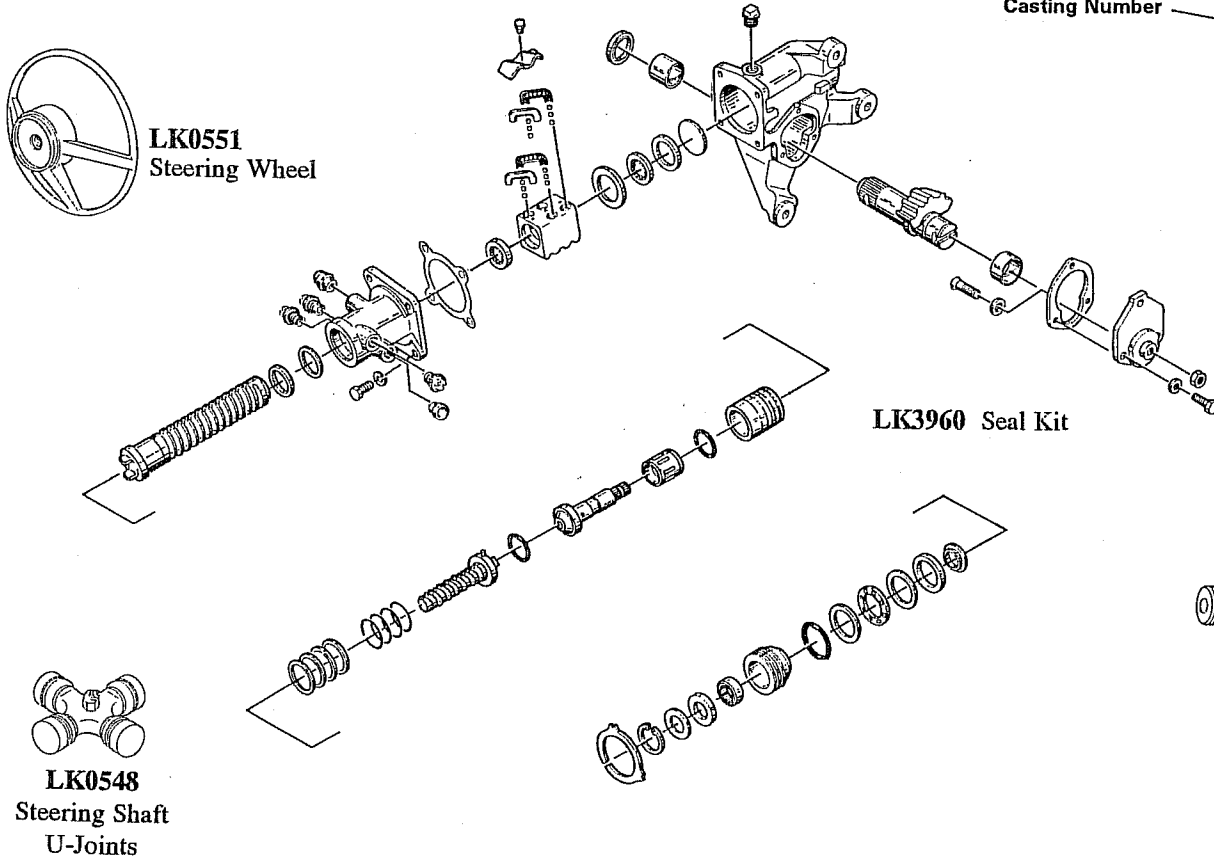
USED ON
CHEVROLET & GMC
UNTIL MID-1975



LK0106
How To Bleed Air
From P/S System

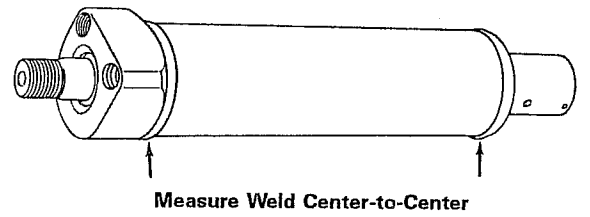
Chevrolet Serial #134486 & Older
GMC Serial #582528 & Older

SAGINAW Rotary Valve Type



MID-1975
& OLDER

POWER STEERING CYLINDER



LK3962 Reman Steering Cylinder - 12"
LK3969 Reman Steering Cylinder - 11"

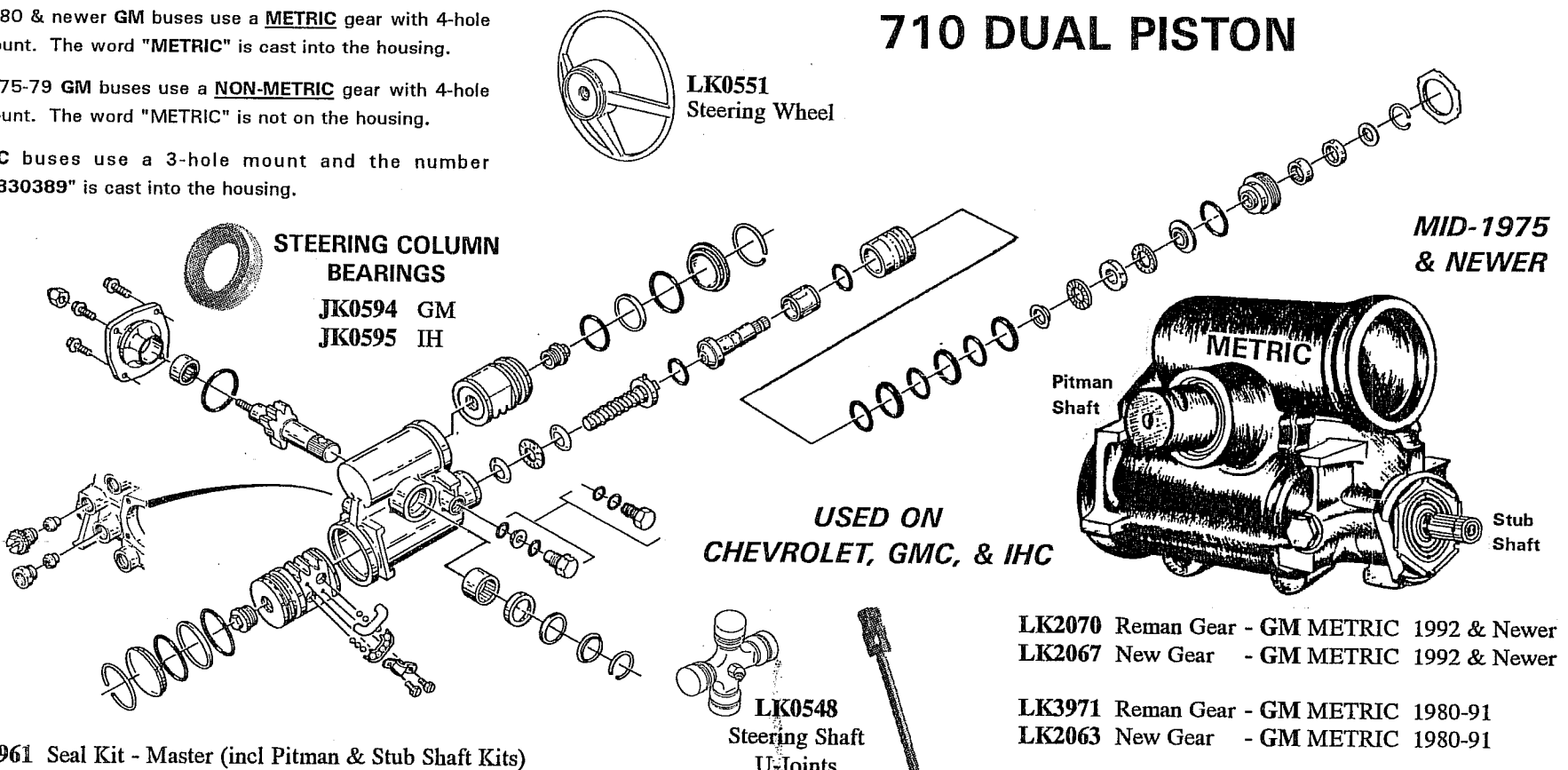
HOW TO IDENTIFY SAGINAW 710 GEARS:

1980 & newer GM buses use a **METRIC** gear with 4-hole mount. The word "METRIC" is cast into the housing.

1975-79 GM buses use a **NON-METRIC** gear with 4-hole mount. The word "METRIC" is not on the housing.

IHC buses use a 3-hole mount and the number "7830389" is cast into the housing.

SAGINAW 710 DUAL PISTON



STEERING COLUMN BEARINGS

JK0594 GM
JK0595 IH

USED ON
CHEVROLET, GMC, & IHC

MID-1975
& NEWER

LK3961 Seal Kit - Master (incl Pitman & Stub Shaft Kits)
LK3977 Seal Kit - Pitman Shaft Only
LK3959 Seal Kit - Stub Shaft Only

JK0594 Bearings - GM Steering Column
JK0595 Bearings - IH Steering Column



LK0106 How To Bleed Air
From P/S System

LK2070 Reman Gear - GM METRIC 1992 & Newer
LK2067 New Gear - GM METRIC 1992 & Newer

LK3971 Reman Gear - GM METRIC 1980-91
LK2063 New Gear - GM METRIC 1980-91

LK3966 Reman Gear - GM NON-METRIC 1975-79
LK2615 New Gear - GM NON-METRIC 1975-79

LK3964 Reman Gear - IHC 1979-89
LK2060 New Gear - IHC 1979-89